

## Optional Add-On Cutters for Expanded Possibilities



### Add-On Glass/Screen Panel Cutter

#### Stile Bit Adjustment with Glass/Screen Cutter (N):

- With the router unplugged, install the stile bit in the router. Use your 1/2" open end or adjustable wrench to remove the nut from the spindle.

- Carefully remove extra shims and bearing. Leave the 1.5mm (.06") thick spacer on the top of the upper slot cutter.

- Place the Straight Cutter on the bit. BE SURE that the cutting edge faces in the same direction as the lower cutter!

- Place a shim on top of the straight cutter, then replace the bearing, extra shims and nut. Secure the nut.

- Do not use the 7/16" long spacer – store it safely for future use.

- Use the bearing to align the fence. NOTE: in this application the bearing is for fence alignment purposes only. Your workpiece will not touch the bearing. Like all operations with this set, a router table fence must be used.

- Adjust the height of the bit to match the profile routed with the stile bit. Plug the router in, and make test cuts in scrap material to check the fit.

- Due to the large amount of stock removed, make this cut in 2 or more passes.

