



# ProGrip System Router Base/Trimmer Base Instruction Manual All Models



## **CAUTION:**

Please read, understand, and follow all manufacturers instructions, guidelines and owners manuals that come with your power tools. Peachtree Woodworking Supply, Inc. and its subsidiaries assume no liability for accidents or injuries caused by improper use of this product.

***NOTE: BE SURE TO UNPLUG YOUR ROUTER***

The ProGrip System Router Base gives you total control for straight-line action. Attaches to your router with fasteners supplied with your router. (Some routers may require longer screws) This plastic base provides smooth long lasting service.

## **Assembly Model 599 Only**

Install the 3 T - Nuts from the bottom side of the Base and then install the 3 Washers and Knobs on the top side, leaving the knobs loose enough so that the T - Nuts will slide into the T-Track of the ProGrip Straight Edge Clamp. (See Figure 1)

## **Using The ProGrip Router Base**

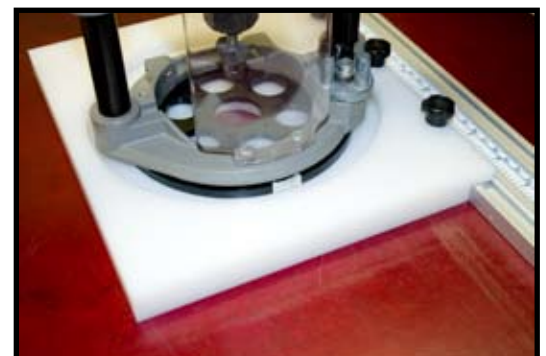
The Router Base can be use on any length ProGrip Straight edge clamp. The base can be used on either the right or left side of the clamp to make any type of straight cut with router bits up to 1-7/16" diameter. When making cuts with base #599 leave the locking knobs loose enough so the base will slide smoothly though its full travel.

## **Router Mounting Instructions**

### **Step 1**

Pre position the router on the ProGrip Router Base to determine the desired router handle positioning . Place tape on the router base plate to show the operator front side.

(See Figure 1)



**Figure 1**

## Step 2

**Unscrew the existing base plate on the router. This will be used as a drill jig to mount the router to the ProGrip Router Base.**

**(See Figure 2)**

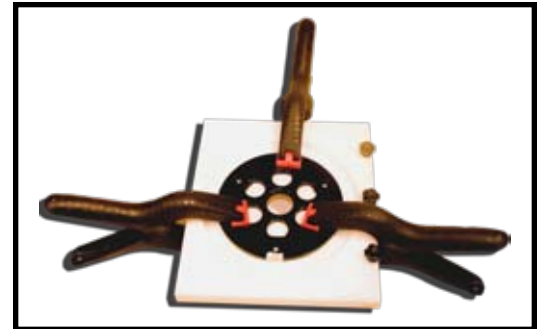


**Figure 2**

## Step 3

**Center the router base plate over the center hole in the ProGrip Router Base Plate and clamp in place.**

**(See Figure 3)**



**Figure 3**

## Step 4

**Using a drill bit approximately the size of the holes in the router base plate, use the router base plate as a guide to drill through the ProGrip Base. Use a piece of scrap wood on the under side of the ProGrip Base to prevent chipping.**

**(See Figure 4)**

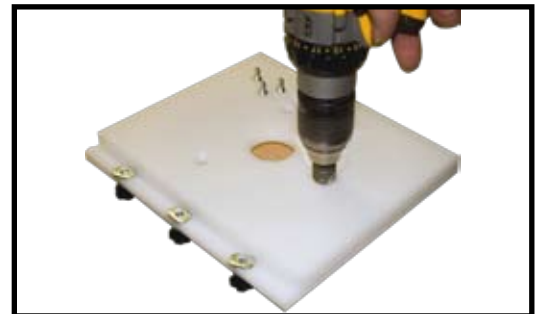


**Figure 4**

## Step 5

**Flip the ProGrip Router Base over and counter sink the holes so that the router mounting screw heads do not stick above the base surface.**

**(See Figure 5)**



**Figure 5**

## Step 6

**Mount the router to the ProGrip Router Base without using the router base plate. Make sure the router mounting screws are tight and the do not stick above the ProGrip UHMW Base before using the system.**

**(See Figure 6)**



**Figure 6**



